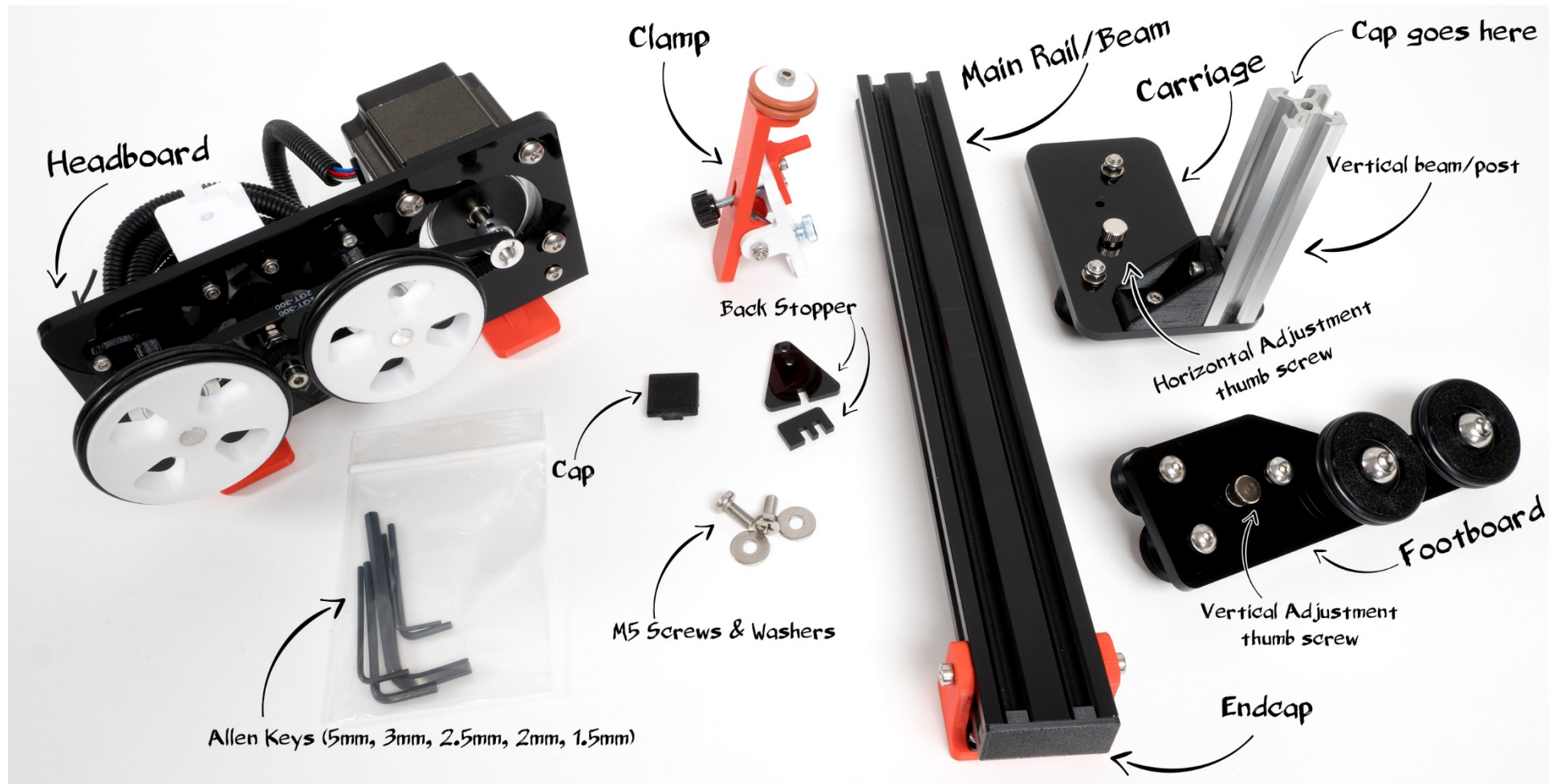


PIBURN V2.0 QUICK ASSEMBLY GUIDE

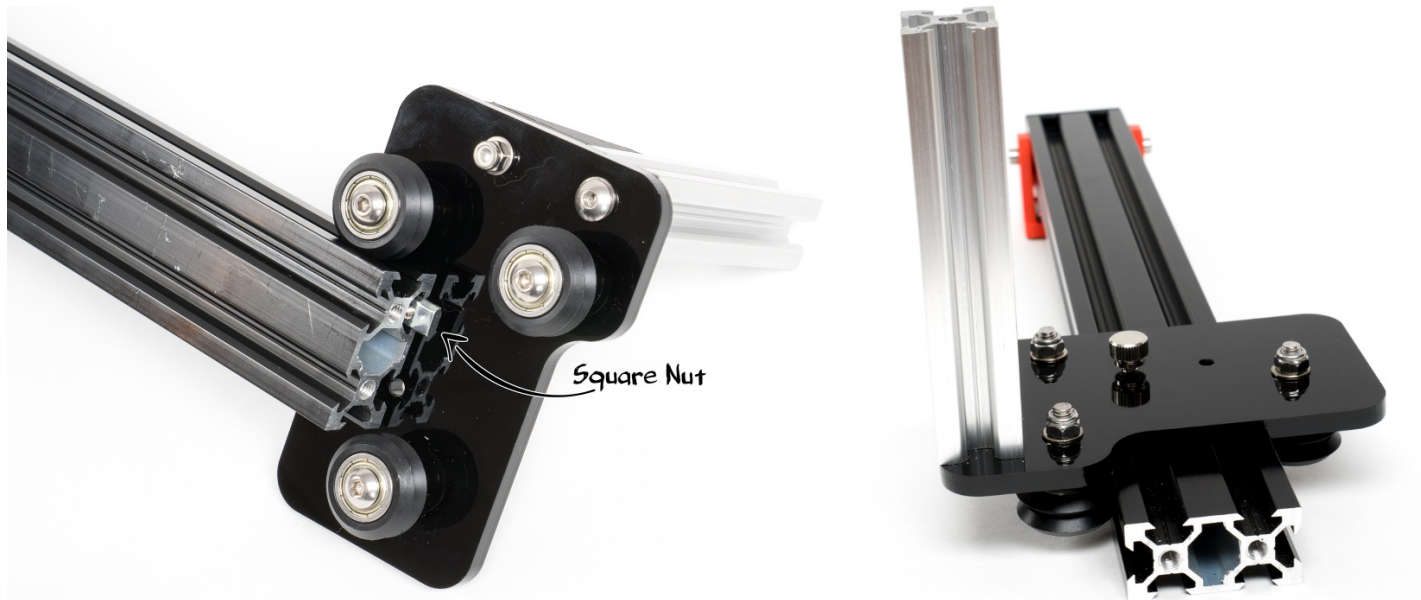
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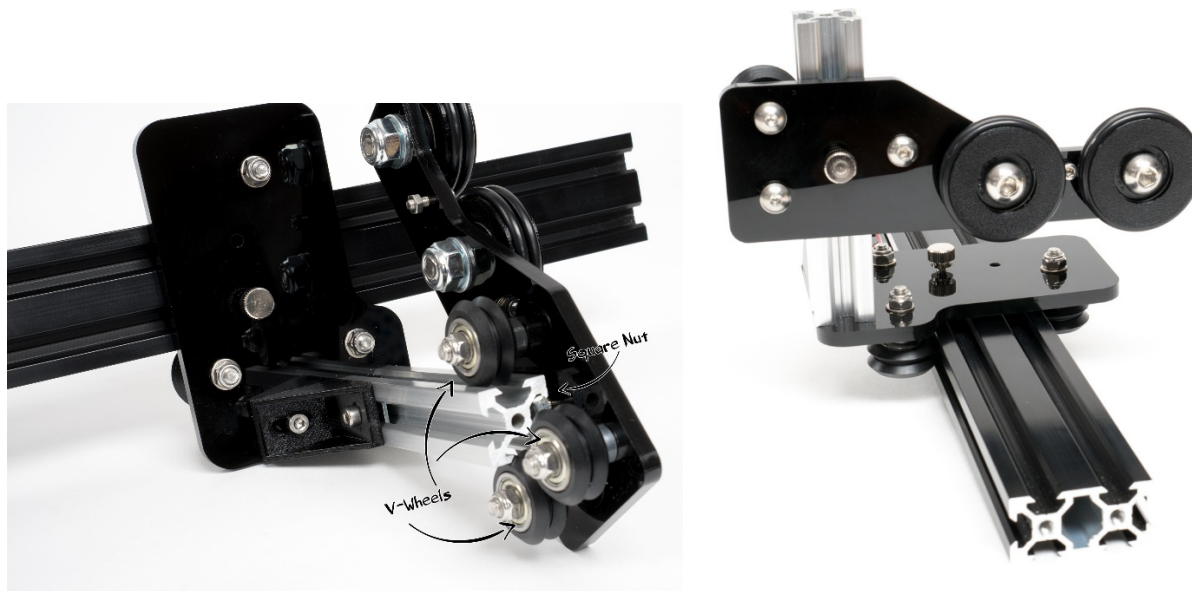
Your Piburn V2.0 comes partially dis-assembled to avoid shipping damage. Assembly is quick and easy, and only requires Phillips Head screwdriver (#2 size recommended) and 2.5mm Allen Key (included).

In your package you will find a **main rail/beam** that serves as a base of the Piburn, **Headboard** (which is part that has motor, gears and front wheels), **Footboard** (it has 2 rear rollers and 3 "v-wheels"), **Carriage** with vertical beam to where footboard mounts, 2x **M5 Phillips Head screws**, 2x **M5 washers**, **Set of 5 metric Hex Allen Keys**, **Back Stopper** (2 pieces), **"Pitbull" clamp** and **plastic cap**.

1. Slide **carriage** onto **main rail** aligning **square nut** into rail slot and **v-wheels** into grooves as shown. Make sure **back rollers** facing **front** of the rail.



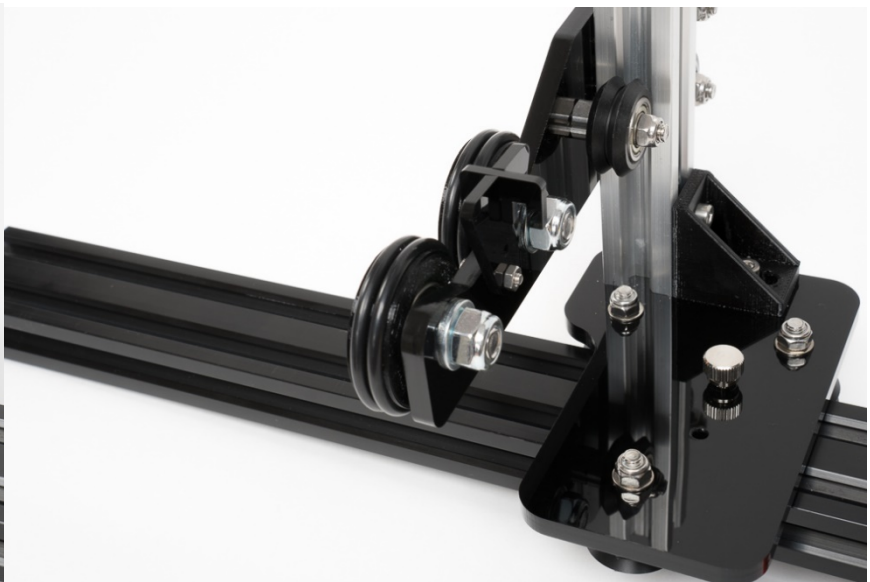
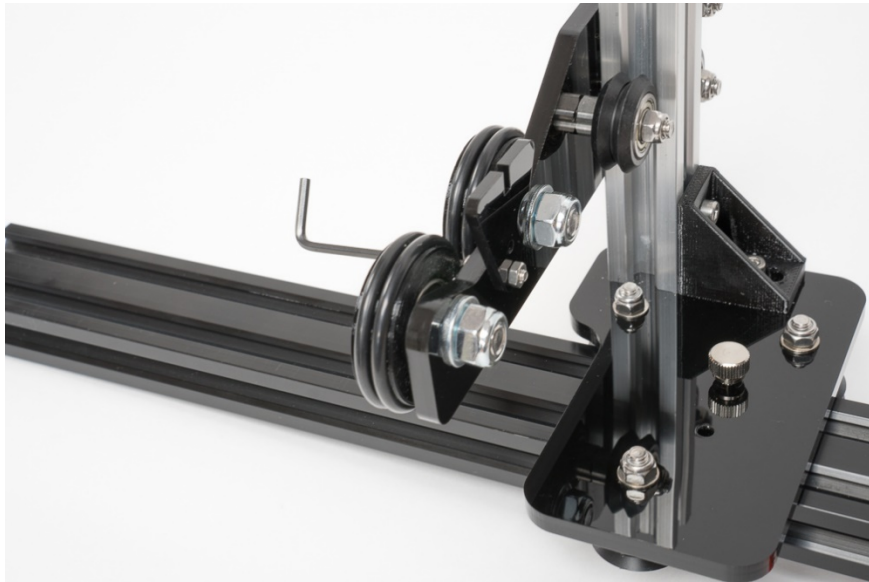
2. Install **footboard** on the **vertical post** of carriage. Place as shown on images below. Slide in large **square nut** into rail slot and slide in 3 **v-wheels** into grooves as shown. Insert plastic **cap** on the end of the **vertical beam**.



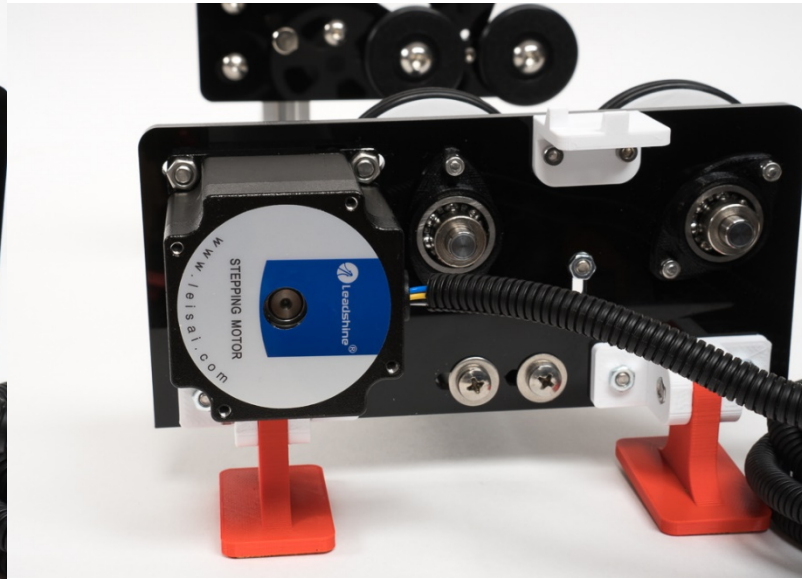
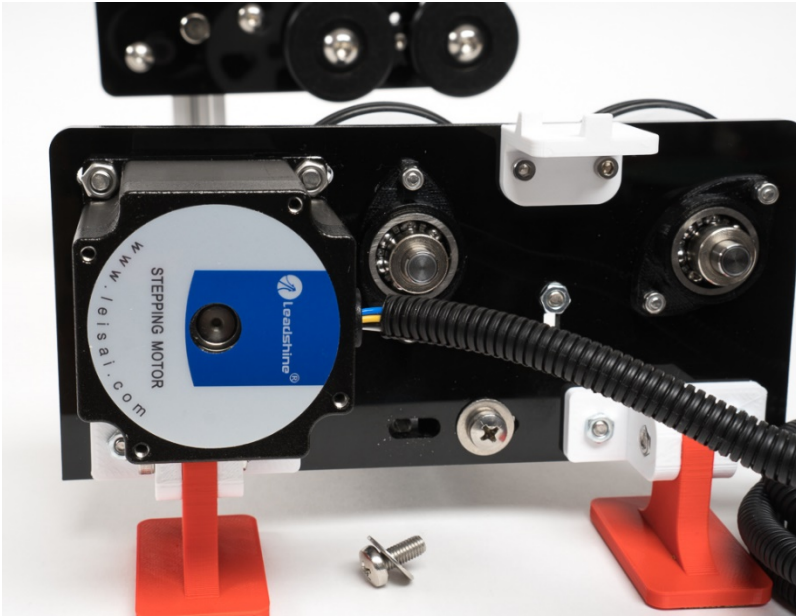
3. Attach Back Stopper piece behind the two large rollers on the “footboard”.



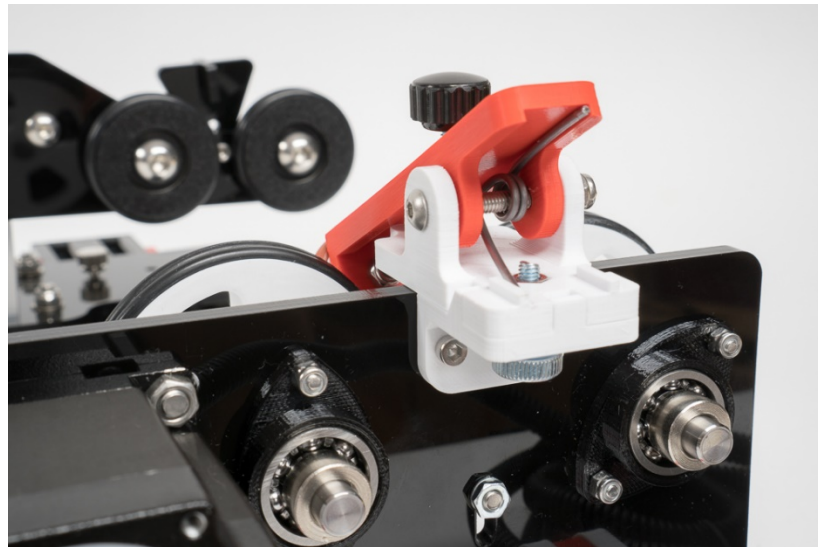
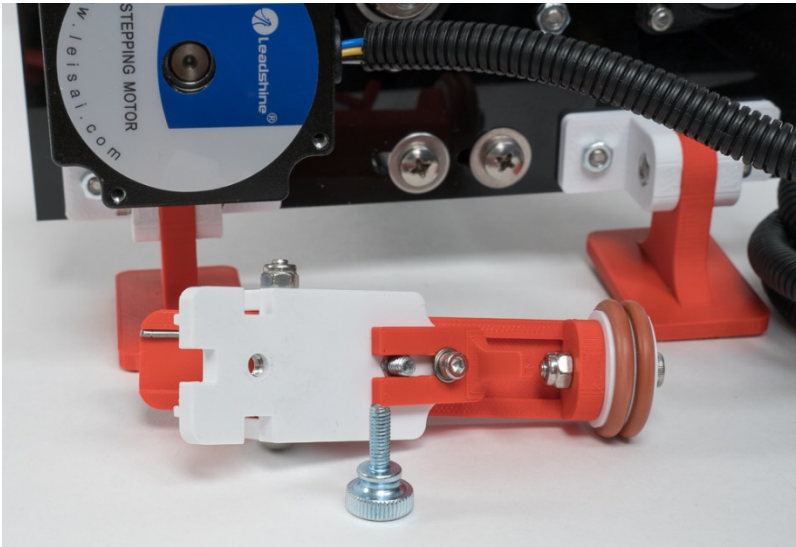
M3 screw and nut are already there. Using provided 2.5mm Hex wrench hold screw and remove nut behind it. Now insert back stopper from behind big rollers using lower hole, with m3 hex nut like shown (you can also install small “E” backend extension if desired. Try not to lose it as it’s small, slides easily on and off.



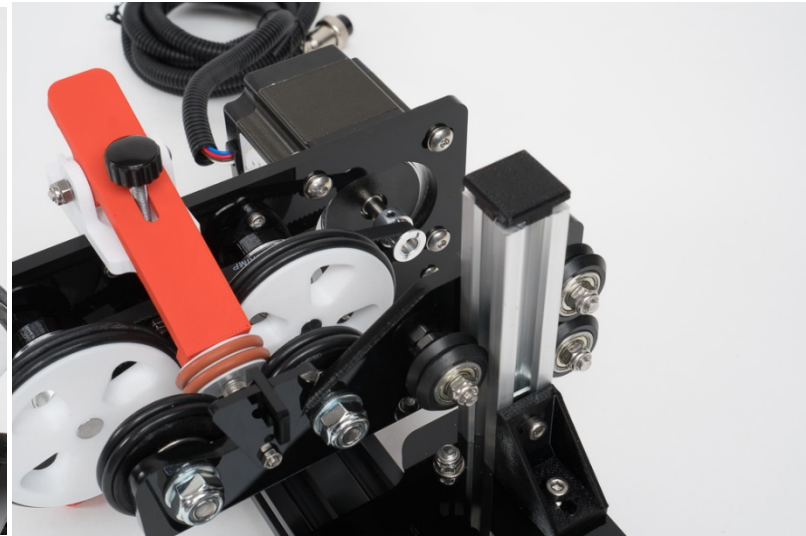
4. Attach **headboard** to the main rail using 2x **M5 screws** and **washers**. Do not tighten them yet, we'll need to align **front wheels** to **back rollers**.



5. Install Clamp using provided M3 Knurled Thumb Screw to the headboard as shown:



6. Loosen up **Horizontal adjustment knurled thumb screw** on **carriage** (if it's tight) and slide **carriage** until **back rollers** meet **front rollers**.
Use screw head of the clamp wheel as indicator to align headboard (If you didn't tighten **M5 screws** on **headboard** you should be able to move it slightly side to side) so it points between two rear rollers.



Once it's aligned, secure **M5 screws**, but **DO NOT OVERTIGHTEN** them or you might crack acrylic!

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